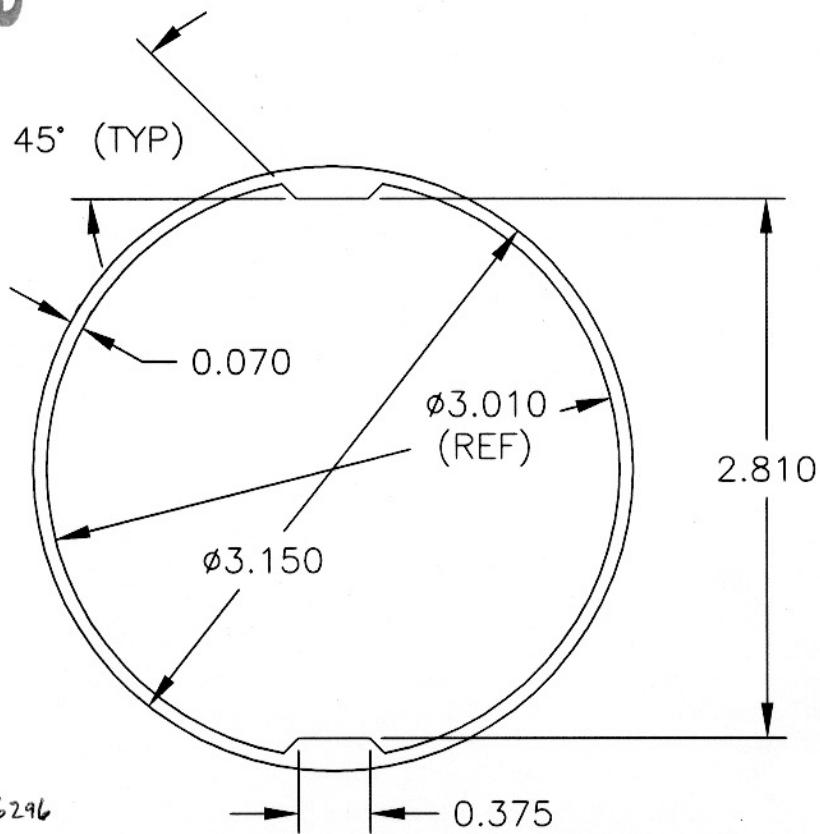


DART

COPY ISSUED

DESIGN	DRAWN BY	DART AEROSPACE USA, INC. BELLEVUE, WA
CHECKED	APPROVED	DRAWING NO. D2914
DATE		REV. A SHEET 1 OF 1
99.09.14		SCALE 1:1
A	99.09.14	NEW ISSUE
A1	01.04.17	ADD NOTE #7 <i># CP</i>

RELEASED
99.09.28 DS

* CAN ALSO BE
MANUFACTURED USING
CARADON INDALEX DIE MH-36296

GENERAL NOTES

1. MANUFACTURED WITH ~~CARADON INDALEX~~ DIE # TBD DAA-897126 *CP 00.06.08*
 2. MATERIAL: 6061-T6 (QQ-A-200/8)
 MINIMUM YIELD TENSILE STRENGTH = 35 ksi
 MINIMUM ULTIMATE TENSILE STRENGTH = 40 ksi
 MINIMUM ELONGATION = 8 %
 A SAMPLE FROM EACH BATCH WILL BE PULL TESTED TO ASTM STANDARD B221 BY AN APPROVED TESTING FACILITY TO ENSURE THAT THE BATCH MEETS THE ABOVE MINIMUM MECHANICAL PROPERTIES.

3. BREAK ALL SHARP CORNERS 0.010 MAX.
 4. NO TOOLING MARKS.
 5. TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
 6. ALL DIMENSIONS ARE IN INCHES.
 7. PART NUMBER IS D2914-XXX WHERE XXX IS CUT LENGTH IN INCHES (EG. D2914-142 IS 142" LONG)